



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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C45-3-11
Job Sheet 192408



Part No: C45-3-11

Job Qty: 4 pcs

Part Name: Actuator



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/25/19

Job Tracking No:

Due Date: 4/12/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: C45-3-11 rev.8 IPP REV:A 18.02.06 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	NLX 2500SY - 1	4 pcs	4/12/19	4/12/19	0.00	0.80	NLX 2500SY - 1		
130	QC 2	4 pcs	4/12/19	4/12/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		



Container No: S165546



Part: C45-3-11

Job No: 192408

Serial No/Batch: S165546

Revision: 8

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/25/19

140 QC 8	4 pcs	4/12/19	0.00 0.00	QC 2 - 65	
				QC 2 - 5	
				QC 8 - 12	mkp/03/27
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
150 Packaging 3-2 - Stock - B4B	4 pcs	4/12/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	DAS 23 9-89
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	

				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - FG	4 pcs	4/12/19	0.00 0.00	QC 21 - FG - 21	DAG
				QC 21 - FG - 70	21
				QC 21 - SA - 53	3-25 MAR 28 2019

Part Op **120** - MORI NLX 2500SY LATHE)1-Machine as per folio FB820 FOLIO REV: 4A DWG REV: 8

Descriptions: 2-Debur

130 - (QC2- Inspect parts off machine FAI/FAIB)

140 - QC8- Inspect parts - second check)

150 - I(Identify as per dwg & Stock Location: _____)dentify and Stock

160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M17-4-R2.000	M174R2.000	.7200 ft (.18 ea)	120-NLX 2500SY - 1	5045231

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
120-NLX 2500SY - 1	M17-4-R2.000	1	13	0

Part Specifications

Specifications could not be found.

Plex 3/25/19 7:08 AM dart.lacelle.linda

DART AEROSPACE LTD		Work Order:	192408
Description: Actuator		Part Number:	
Inspection Dwg: C45-3-11		Rev: 8	Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
19x45°	±.01x.5°	19.0x45°			Vern LPR	
Ø.390	±.005	.393				
.77	±.01	.775				
Ø.714	±.005	.710				
Ø.800	±.005	.798				
2.025	±.005	2.020				
.215	±.005	.215				
.381	±.005	.382				
.468	±.005	.469				
.188	±.005	.190				
.140	±.005	.140				
1.020	±.005	1.015				
.530	±.005	.526				
.265	±.005	.260				
.250	±.005	.251				
.06	±.01	.062				
Ø.624	+ .000 / - .004	.622				
Ø.684	+ .000 / - .004	.681				
Ø.800	±.005	.799				
Ø.680	+ .000 / - .004	.6775				
.317	±.005	.317				
.02x45°	±.01x.5°	.02x45°				
.03x45°	±.01x.5°	.03x45°				
.950	±.005	.950				
.850	±.005	.849				
1.285	±.005	1.284				
.620	±.005	.618			H- gauge	
.700	±.005	.697			Vern LPR	
.063	±.005	.0615			H- gauge	

Measured by: [Signature]	Checked by: [Signature]	QC Inspector:
Date: 19-03-23	Date: 19/03/27	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	